23640

IN THE U.S. PATENT AND TRADEMARK OFFICE

Inventor Ewald HAGEN et al

Patent App. 10/586,202

Filed 14 July 2006 Conf. No. 4893

For METHOD FOR ADJUSTING THE POSITION OF A

MANDREL . . .

Art Unit 3725 Examiner Tolan, E

Hon. Commissioner of Patents

Box 1450

Alexandria, VA 22313-1450

SECOND AMENDMENT

In response to the Office Action of 15 February 2011, please amend the above-identified application as follows:

TITLE AMENDMENT

Please rewrite the title as follows:

-- METHOD OF CONTROLLING MANDREL IN A TUBE-EXTRUDING PRESS --.

DRAWING AMENDMENT

Please replace any drawing on file with the hereto attached Replacement Drawing (1 sheets).

- **1** - 23640AM2.WPD